GETRIEBEBAU NORD Member of the NORD DRIVESYSTEMS Group



SK TU3-EIP Part number: 275 900 150

EtherNet/IP® - External Bus Interface

The bus interface may only be installed and commissioned by qualified electricians. An electrician is a person who, because of their technical training and experience, has sufficient knowledge with regard to

- · Switching on, switching off, isolating, earthing and marking power circuits and devices,
- Proper maintenance and use of protective devices in accordance with defined safety standards.

DANGER

Danger of electric shock

The frequency inverter carries hazardous voltage for up to 5 minutes after being switched off.

• Work must not be carried out unless the frequency inverter has been disconnected from the voltage and at least 5 minutes has elapsed since the mains was switched off!

NOTICE

Validity of document

This document is only valid in conjunction with the operating instructions of the respective frequency inverter and the bus communication manual for this bus interface (See overview at end of document). These documents contain all of the information that is required for safe commissioning of the bus interface module and the frequency inverter.

Scope of delivery

1 x	Bus interface	SK TU3-EIP
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Usage area

Technology unit for connecting a frequency inverter (SK 5xxE) to a **EtherNet/IP** field bus. The bus interface must be directly plugged into the technology slot of the frequency inverter.

Technical Information / Datasheet	SK TU3-EIP				
EtherNet/IP Bus module	TI 275900150	V 1.2	4116	EN	



Technical Data

Bus interface

Temperature range	0 °C40 °C		
Temperature class	Class 3K3		
Protection class	IP20		
Supply voltage	24 V ± 20 %, ≈ 100 mA		
	Reverse polarity protected		

Vibration resistance	2M1		
Firmware version	V1.3 R1		
Hardware version	AA		
Dimensions [mm]	H x W x D: 27 x 73 x 101		

Bus specification

Ethernet/IP	max. 100 MBaud
	electrical isolation 500 V _{eff}
Bus connection	2 x RJ45
Bus termination	performed automatically
Status display	8 LEDs
Topology*	Star*, ring, linear bus

Cable	Min. Ethernet CAT-5
Max. cable length	100 m between two bus interfaces
Shield	via RJ sockets, high- impedance and capacitive to PE
PE connection	via PE plug pin (rating less than 24 V)

Power

Update interval for process data between bus interface and frequency inverter	≤ 2.5 ms
Parameter read access on the frequency inverter	≈ 15 ms
Parameter write access with storage in EEPROM	≈ 25 ms
Cycle times	≥ 1 ms

Bus interface characteristics

IO messages (process data connections)	1 "Exclusive Owner"		
	max. 2 "Listen Only" connections		
	Type "Cyclic", min. cycle time 1 ms		
Explicit messages	Yes		
UCMM	Supported		
DLR	Supported		
Switch with two ports	integrated		
Addressing via	DIP switches, bus interface parameters, BOOTP and DHCP possible		
Access for NORD diagnostics tool via	Diagnostic socket on the device (if available) or possibly via frequency inverter and the UDP or TCP/IP Ethernet protocols		

Installation

f Info

Information

Installing the SK TU3-... technology unit

Modules should not be inserted or removed unless the device is free of voltage. The slots may $\underline{\text{only}}$ be used for the intended modules.

Installation of a technology unit **separate** from the frequency inverter is <u>not</u> possible. It must be connected directly to the frequency inverter.

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^{*} additional switch for "star" topology required



The technology units must be **installed** as follows:

- 1. Switch off the mains voltage, observe the waiting period.
- 2. Push the control terminal cover down slightly or remove.
- 3. Remove the **dummy cover** by activating the release mechanism at the lower edge and removing it with an upwards rotating movement.
- 4. Hook the **technology unit** onto the upper edge and press in lightly until it engages.



Take care that the plug connection bar is properly contacted and if necessary fix it with a suitable screw (self-tapping screw 2.9 mm x 9.5 mm, included in the scope of delivery of the frequency inverter).

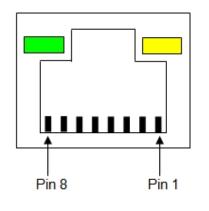
5. Close the control terminal cover again.

Connections

The two Ethernet lines are connected exclusively via the two RJ45 sockets on the front. If the bus interface is the final subscriber on the line, one RJ45 socket can remain unoccupied.

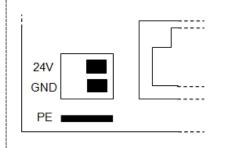
(1) RJ45 socket detail

RJ45 Pin	Signal	Description
1	TX+	Transmission Data +
2	TX-	Transmission Data -
3	RX+	Receive Data +
6	RX-	Receive Data -



(2) Power supply detail

Terminal	Name	Description
45	+ 24 V	24 V supply
46	GND	Earth





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Configuration

The basic configuration of the module is primarily carried out via its DIP switches. The DIP switch settings are read after a "Power On" of the bus interface.

	DIP switch									Meaning		
12	11	10	9	8	7	6	5	4	3	2	1	Address
Χ	Χ	Χ		0	0	0	0	0	0	0	0	0
Χ	Χ	Χ	tior	0	0	0	0	0	0	0	1	1
Χ	Χ	Χ	nuc	0	0	0	0	0	0	1	0	2
Χ	Х	Χ	No function	0	-	-	-	-	-	-	-	-
Х	Х	Х	_	1	1	1	1	1	1	1	1	255
Access rights for remote mainten						emote maintenance						
	0			Only read access to parameters possible.								
		1										Read and write access to parameters possible.
	0			No control possible.								
	1		Control is possible.									
0	0			TCP/IP open connection.								
1	1		Secure TCP/IP connection.									

1. IP address (DIP 1 ... 8)

The final byte of the IP address can be set via this switch and is controlled in parameter **P185**. However, parameter **P165** must be set to the default setting (setting value "0").

2. Access rights for remote maintenance (DIP 10 ... 12)

The bus interface and the connected frequency inverter can be accessed using remote maintenance via the Ethernet TCP and UDP protocols. The type of access is defined via the DIP switch with inputs 10 to 12.



LED indicators

The operating statuses of the bus interface are visualised using LED indicators.

No.	Name	Colour	Meaning
	MS	dual (red/green)	Module State
1	NS	dual (red/green)	Network State
'	DS	green	Device State
	DE	red	Device Error
2	Link	green	Link
	Activity	yellow	Activity



EtherNet/IP-specific LEDs

MS (Module State)	Meaning
OFF	No operating voltage
Flashing green	Bus interface not configured
Green	Bus interface working correctly
Flashing red	Minor error, faulty configuration
Red	Unrecoverable error
Flashing red/green	Power up, self test

NS (Network State)	Meaning
OFF	No operating voltage
Flashing green	IP address configured but no CIP connection available
Green	CIP connection(s) available
Flashing red	Time-out, an "exclusive owner connection" has a time-out error
Red	Dual IP whose IP address is already being used by the bus interface
Flashing red/green	Power up, self test

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Link	Activity	Meaning	
(Green LED)	(Yellow LED)		
OFF	OFF	Bus interface not ready, no control voltage	
		No bus connection (check cable connection)	
ON	OFF	Bus connection (cable connection) to another Ethernet device exists	
		No bus activity present	
ON	Flashing	Bus connection (cable connection) to another Ethernet device exists	
	(Blinking)	Bus activity present	

NORD-specific LEDs

		Manier			
DS	EN	Meaning			
(Device State)	(Device Error)	long flashing = 0.5 s on / 1 s off			
(======)	(======	short flashing = 0.25 s on / 1 s off			
OFF	OFF	Bus interface not ready, no control voltage			
ON	OFF	Bus interface ready, no error, at least one frequency inverter is communicating via the system bus			
ON	Short flashing	Bus interface ready, but			
		One or more of the connected frequency inverters has fault status			
Long flashing	OFF	Bus interface ready and at least one other subscriber is connected to the system bus, but			
		 No frequency inverter on the system bus (or connection interrupted) 			
		One or more system bus subscriber has an address error			
		Software incompatible (bus interface software and FI software incompatible - update)			
		required)			
Long flashing	Short flashing	System bus is in status "Bus Warning"			
	Flash interval	Communication on system bus disrupted			
	1 x - 1s pause	No other subscribers present on system bus			
		Module not inserted correctly or no connection to system bus			
		Frequency inverter has no supply voltage			
Long flashing	Short flashing	System bus is in status "Bus Off"			
	Flash interval	The system bus 24 V power supply has been interrupted during operation			
	2 x - 1s pause				
Long flashing	Short flashing	System bus is in status "Bus Off"			
	Flash interval	The 24V voltage supply of the system bus is missing			
	3 x - 1s pause				
Long flashing	Short flashing	Bus interface error			
	Flash interval	See parameter P170			
	4 x - 1s pause	' 			
OFF	Short flashing	System error, internal program sequence interrupted			
	Flash interval	EMC interference (observe the wiring guidelines!)			
	17 - 1s pause	Bus interface defective			

Error messages

Error messages from the bus interface - current or archived message relating to the last fault - can be read out via bus interface parameter **P170**. The error messages are lost if the bus interface is switched off.

Error	Meaning	Remarks
100.0	EEPROM error	EMC faults, bus interface defective
102.0	Timeout	via P151/P513 monitoring
103.0	System bus BUS OFF	No 24 V supply to the bus, connections not correct
104.0	Module temperature > 97 °C	SK CU4 only, permissible internal temperature of bus interface exceeded for approx. 60 sec
550.1	DIP switch error	The DIP switches (IP address) could not be read correctly
560.0 560.9	Internal error	Bus interface not ready
561.0	General network error	
561.1	Ethernet Watchdog timeout	
561.2	Bus cable fault	Bus cable connection interrupted
561.3	IP address error	IP address of bus interface has been doubly assigned
563.0	Firmware version incompatible	The firmware version cannot be used for the device
564.0	MAC address error	

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Bus interface-related errors are depicted as follows in the error memory of the frequency inverter (P700 / P701).

Error (E010)	Meaning	Remarks
10.0	Connection error	Contact to SK xU4 lost
10.1	ASIC error	Communication to Ethernet - ASIC lost • Supply voltage shut-off • for SK CU4 e.g.: Temperature > 97 °C
10.2	Ethernet/IP Watchdog timeout	Telegram transfer error • Check the connections and links, program sequence and Bus Master
10.3	Timeout by P151/P513	Telegram transfer error
10.4	IP address error	IP address of bus interface has been doubly assigned
10.5	Internal error	Bus interface not ready
10.6	Bus cable fault	Bus cable connection interrupted
10.8	The connection between inverter and bus interface had timeout	SK TU3 bus interface only
10.9	Bus interface missing (P120)	SK xU4 bus interface only

Parameters

Frequency inverter: The following frequency inverter parameters must be adapted for setting up communication between the frequency inverter and the bus interface (for details please refer to the frequency inverter manual).

Parameter [-Array]	Meaning	Remarks	
P120 [-01]	Option monitoring	"Auto" (default setting)	Only SK xU4
P509	Source Control Word	SK TU3 on SK 5xxE: "Ethernet TU"	
		SK xU4 on SK 180/SK 2xxE: "System bus"	
P510 [-01][-02]	Setpoint source	"Auto" (default setting)	
P513	Time-out	Monitoring of the SK TU3 bus interface	Only SK 5xxE
P543 [-01][-03] ([-05])	Bus actual value (13 (5))	Possible settings according to P418	
and P543P545			
P546 [-01][-03] ([-05])	Bus setpoint value (13 (5))	Possible settings according to P400	
and P546P548			
P700 [-01]/P701	Current/last faults	Information parameter	
P740/P741	Process data bus In / Out	Information parameter	
P745	Module version	Information parameter	Only SK TU3
P746	Module status	Information parameter	Only SK TU3
P748	CANopen/System bus status	Information parameter	

Bus interface: The bus interface provides a selection of appropriate parameters for setting or displaying special operating values. Parameters can be adapted using the NORDCON software or an SK PAR-3H / -3E parameter box. All parameters can still be read and written by the bus master via EtherNet/IP.

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Parameter [-Array]	Meaning	Remarks	-TU3-	-TU4-	-CU4-
P150	Set relays	Set DOUT directly or control via BUS		Х	
P151	External bus time-out	Monitoring of SK xU4 bus interface		Х	Х
P152	Factory setting	Reset bus interface parameters	Х	Х	Х
P153 [-0102]	Minimum system bus cycle	Reduction of bus load on the system bus caused by the bus interface		Х	Х
P154 [-0102]	Access to option card I/O	Administration of read and write permissions to the IOs of the bus interface		Х	Х
P160 [-0104]	IP address	Alternative to setting the array value [-04]: DIP switch, → Value from DIP-switch has priority	Х	Х	Х
P161 [-0104]	IP subnet mask		Х	Х	Х
P164 [-0104]	IP Gateway		Х	Х	Х
P165	Addressing mode	Setting "0" = value from DIP-switch or P160 (default setting)	Х	Х	Х
P166	Process data transmit format	Leave at default setting	Х	Х	Х
P169	Password		Х	Х	Х
P170 [-0102]	Present errors	Display bus interface errors	Х	Х	Х
P171 [-0103]	Software version	Firmware version / Revision	X	Х	Х
P172	Configuration	Bus interface type	X	Х	Х
P173	Module status	Status of system bus or the connected FI	X	Х	X
P174	Status of digital inputs	Image of the switching status of DIN		Х	X
P175	Digital output state	Image of the switching status of DOUT		Х	
P176 [-01]	Process data bus In	Information parameter	X	Х	Х
P177 [-01]	Process data bus Out	Information parameter	X	Х	Х
P178	Internal temperature	Information parameter			Х
P180 [-0102]	Active assembly	Information parameter	X	Х	Х
P181 [-0106]	MAC address	Information parameter	X	Х	Х
P185 [-0104]	Present IP address	Information parameter	Х	Х	Х
P186 [-0104]	Current IP subnet mask	Information parameter	Χ	Х	Х

Parameter access and diagnostics

The NORD CON software and optional control units such as the SK PAR-3H parameter box provide convenient access to the parameters of the bus interface and allow status information to be read out.

SK TU3-	SK TU4-	SK CU4- / SK TU4-
Access via RJ12 diagnostics socket of the SK 5xxE	Access via RJ12 diagnostics socket of the bus connection unit SK TI4-TU-BUS(-C)	Access via RJ12 frequency inverter diagnostics socket, if connected to the bus interface via the system bus.

Further documentation and software (www.nord.com)

Software	Description	Software	Description
EDS - file	Electronic Data Sheet (Object data file)	NORD CON	Parametrisation and diagnostic software

Document	Description	
<u>BU 0000</u>	Description of NORD CON software	
BU 0040	Parameter box manual	
BU 0500	SK 500F - SK 535F frequency inverter manual	

Document	Description
<u>BU 0505</u>	SK 54xE frequency inverter manual
BU 2100	Ethernet/IP bus communication manual

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